

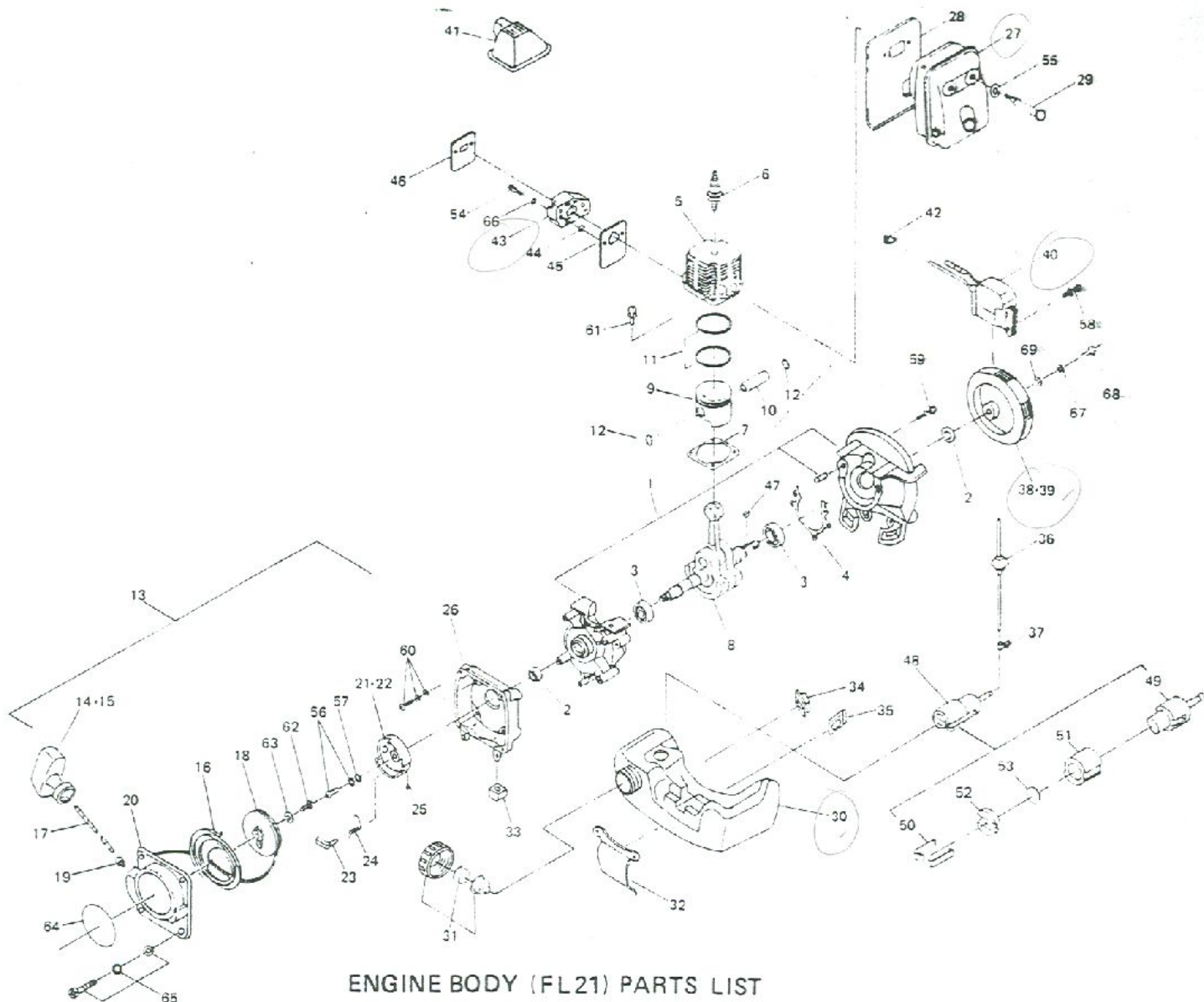
**SOUFFLEUR**

**ROBIN**

**FL 21**

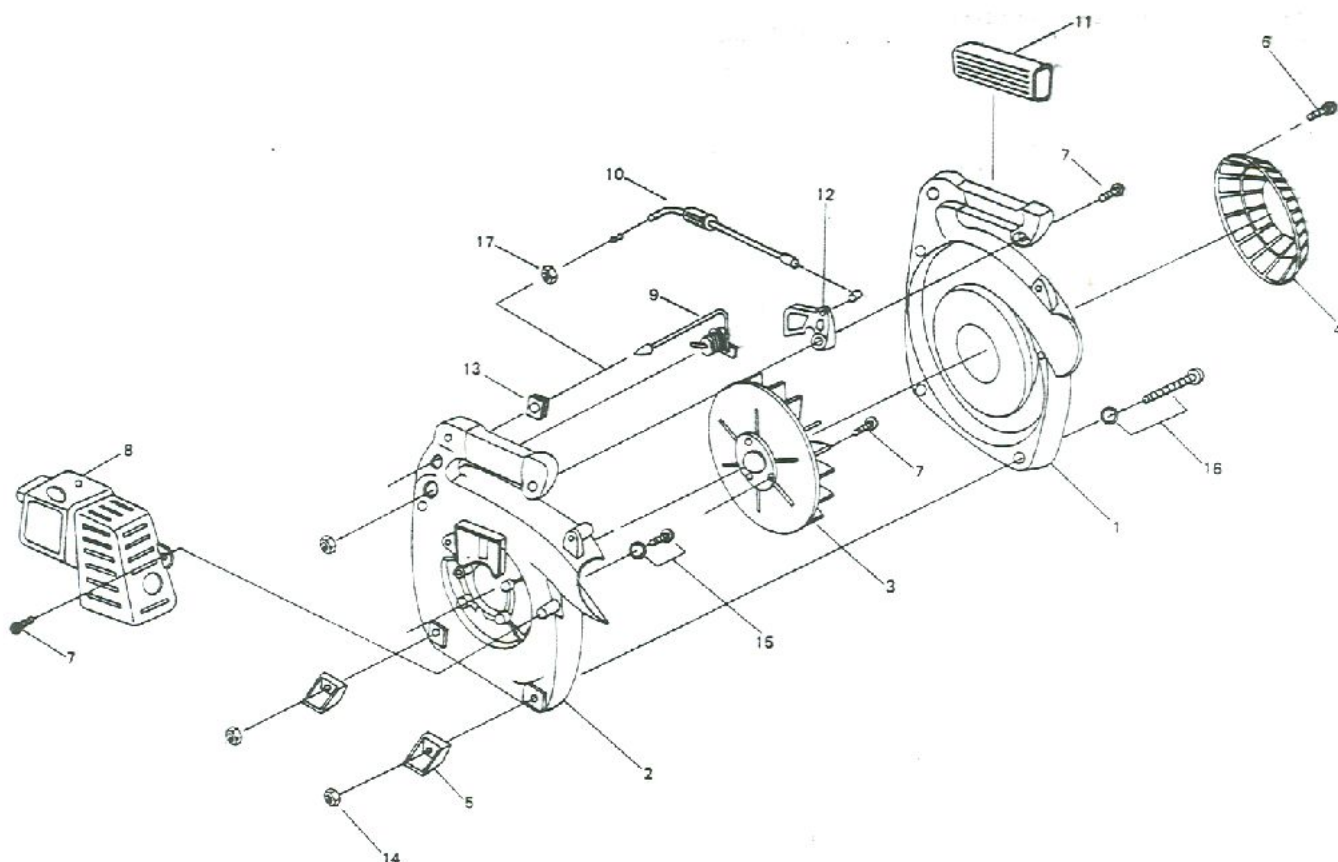
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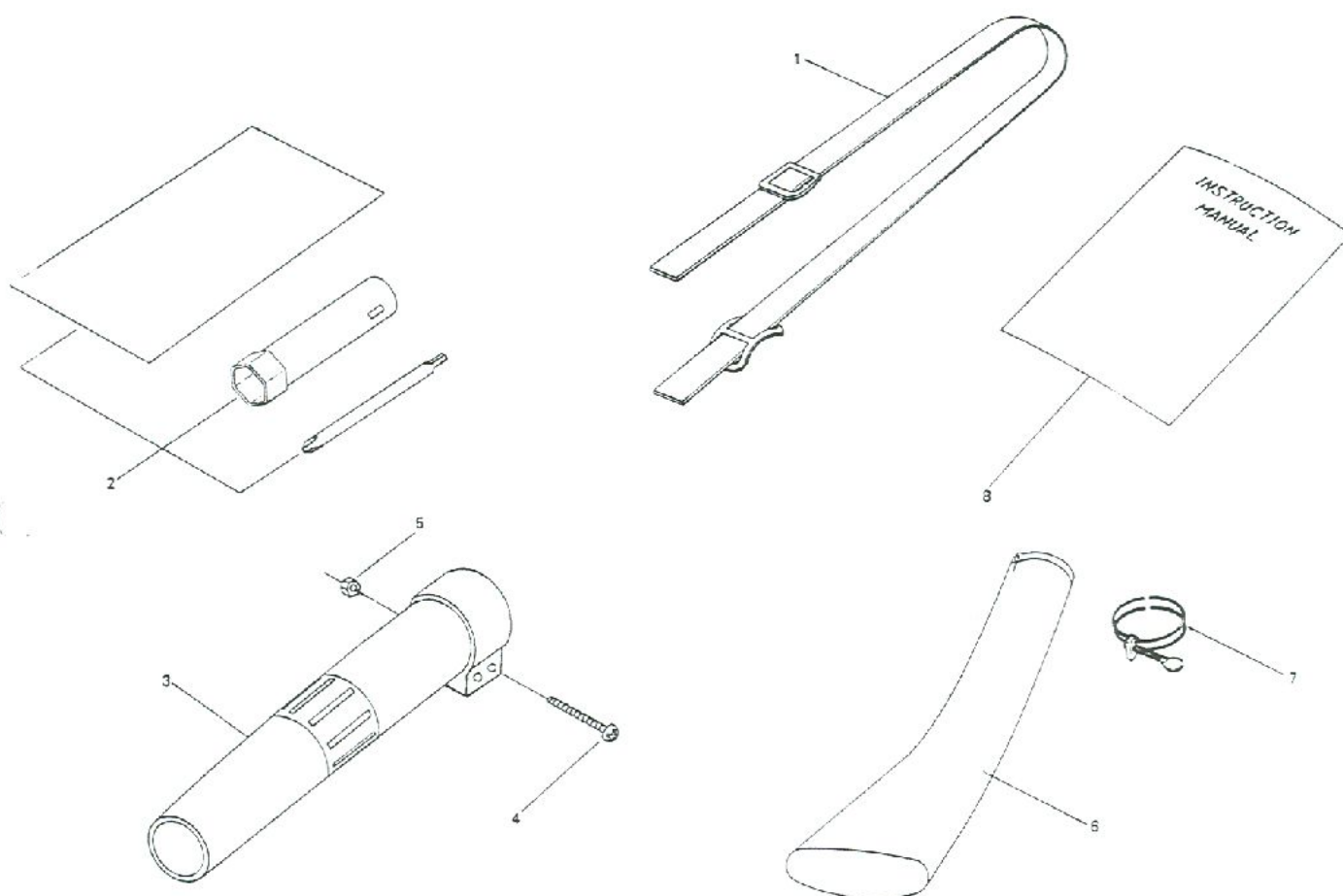
### ENGINE BODY (FL21) PARTS LIST

| KEY NO. | PART NO.      | QTY. | DESCRIPTION                                                     | KEY NO. | PART NO.      | QTY. | DESCRIPTION                                      |
|---------|---------------|------|-----------------------------------------------------------------|---------|---------------|------|--------------------------------------------------|
| 1       | EC02EF-S0130  | 1    | Crank case compl. (Incl. 2-4) <i>522 100 2000</i>               | 36      | EC02E-0604    | 1    | Rubber tube compl.                               |
| 2       | 0440 12999 1  | 2    | Oil seal                                                        | 37      | EC01A-6070    | 1    | Hose clamp                                       |
| 3       | 0600 12992 0  | 2    | Ball bearing                                                    | 38      | EC02EF-0730   | 1    | Magneto ass'y (Incl. 39, 40) <i>522 700 1010</i> |
| 4       | EC02E-1103A   | 1    | Crankcase packing <i>521 150 0400</i>                           | 39      | 1110 0350000  | 1    | Flywheel <i>522 700 1010</i>                     |
| 5       | EC02E-1001B   | 1    | Cylinder <i>521 150 0201</i>                                    | 40      | 1140 0451000  | 1    | Ignition coil <i>522 700 1020</i>                |
| 6       | 0850 14981 0  | 1    | Spark plug (NGK-RM7A1)                                          | 41      | EC02E-7101A   | 1    | Plug cap                                         |
| 7       | EC02E-1104B   | 2    | Cylinder packing <i>521 150 0300</i>                            | 42      | 0654 00998 2  | 1    | Plug cap spring                                  |
| 8       | EC02E-0201B   | 1    | Crankshaft compl. <i>521 200 1002</i>                           | 43      | EC02E-0309    | 1    | Insulator ass'y (Incl. 44) <i>521 300 1000</i>   |
| 9       | EC02E-2104B   | 1    | Piston <i>521 2500 201</i>                                      | 44      | 00217 0500 0  | 2    | Nut (Insulator)                                  |
| 10      | EC02E-2106    | 1    | Piston pin <i>521 2500 400</i>                                  | 45      | EC02EF-3161/1 | 1    | Insulator packing (WY)                           |
| 11      | EC02E-2107    | 2    | Piston ring <i>521 2500 500</i>                                 | 46      | EC02EF-3162/1 | 1    | Gasket (WY)                                      |
| 12      | 0565 07999 0  | 2    | Clip                                                            | 47      | 00532 0310 1  | 1    | Woodruff key (Rear crankshaft)                   |
| 13      | EC02E-0501C   | 1    | Recoil starter compl. (Incl. 14-25, 52, 63) <i>521 500 1000</i> | 48      | EC01A-6040    | 1    | Filter                                           |
| 14      | EC02E-0504A   | 1    | Recoil starter ass'y (Incl. 15-20, 62, 63) <i>521 500 2000</i>  | 49      | 5-2328        | 1    | Body ass'y filter                                |
| 15      | A57202700000  | 1    | Starter knob <i>521 500 2110</i>                                | 50      | 43-53         | 1    | Crip filter                                      |
| 16      | A60001000000  | 1    | Spiral spring <i>521 500 2030</i>                               | 51      | 125-59        | 1    | Filter felt                                      |
| 17      | A57100890000  | 1    | Starter rope <i>521 500 2060</i>                                | 52      | 108-147       | 1    | Retainer filter                                  |
| 18      | A54101000000  | 1    | Reel <i>523 500 2050</i>                                        | 53      | 106-17        | 1    | Packing filter                                   |
| 19      | A504031000001 | 1    | Rope guide <i>502 500 1030</i>                                  | 54      | EC02E-5113    | 2    | Tapping screw (B)                                |
| 20      | A50001010900  | 1    | Starter case. <i>521 500 2010</i>                               | 55      | EC01A-3074    | 2    | Washer                                           |
| 21      | EC02E-0505/1  | 1    | Starter pulley compl. (Incl. 22-25)                             | 56      | 00113 0616 0  | 2    | Bolt ass'y                                       |
| 22      | A70001000501  | 1    | Starter pulley                                                  | 57      | 00312 0600 0  | 1    | Washer                                           |
| 23      | A55001000000  | 1    | Ratchet                                                         | 58      | 00431 0516 0  | 2    | Screw                                            |
| 24      | A60501010000  | 1    | Return spring                                                   | 59      | 00435 0525 0  | 3    | Screw ass'y                                      |
| 25      | 500040600612  | 1    | E ring                                                          | 60      | 00435 0518 0  | 4    | Screw ass'y                                      |
| 26      | EC02E-5101B   | 1    | Recoil starter plate                                            | 61      | 0119 05987 0  | 2    | Bolt (socket head)                               |
| 27      | EC02EF-0342/2 | 1    | Muffler ass'y                                                   | 62      | A60702600010  | 1    | Set screw                                        |
| 28      | EC02EF-3160   | 1    | Muffler gasket                                                  | 63      | A60201000010  | 1    | Washer                                           |
| 29      | EC02EF-3164   | 2    | Muffler clamping bolt                                           | 64      | FL21-8101     | 1    | Label (Model)                                    |
| 30      | EC02EF-6120   | 1    | Fuel tank <i>522 6500 100</i>                                   | 65      | EC02EF-5131   | 4    | Screw ass'y                                      |
| 31      | EC02-0666     | 1    | Fuel tank cap <i>521 600 4003</i>                               | 66      | 00310 0500 0  | 2    | Washer                                           |
| 32      | EC02EF-6115   | 1    | Tank stay                                                       | 67      | 00320 0500 0  | 1    | Spring washer                                    |
| 33      | EC02E-6101    | 2    | Rubber cushion                                                  | 68      | 00167 0616 0  | 1    | Bolt                                             |
| 34      | EC02E-6102    | 1    | Rubber plate (A)                                                | 69      | 0200 06992 0  | 1    | Washer                                           |
| 35      | EC02E-6111    | 1    | Rubber plate (B)                                                |         |               |      |                                                  |



# MACHINE BODY (FL21) PARTS LIST

| KEY NO. | PART NO.      | QTY. | DESCRIPTION             |
|---------|---------------|------|-------------------------|
| 1       | FL21-1101A    | 1    | Volute case (front)     |
| 2       | FL21-1102A-EA | 1    | Volute case (rear)      |
| 3       | FL21-1103B    | 1    | Impeller                |
| 4       | FL21-1104     | 1    | Protector               |
| 5       | FL21-1105A    | 2    | Stand                   |
| 6       | FL21-1110     | 3    | Tapping screw (M5)      |
| 7       | EC02E-5103    | 10   | Tapping screw (M5 x 18) |
| 8       | EC02EF-5130   | 1    | Engine cover            |
| 9       | FL21-5001     | 1    | Stop switch ass'y       |
| 10      | FL21-5010     | 1    | Throttle wire compl.    |
| 11      | FL21-5101     | 1    | Grip                    |
| 12      | FL21-5102     | 1    | Throttle lever          |
| 13      | 0241 07008 0  | 1    | Grammet                 |
| 14      | 00217 0500 0  | 2    | Nut (M5)                |
| 15      | 00435 0518 0  | 4    | Screw ass'y (M5 x 18)   |
| 16      | 00435 0650 0  | 2    | Screw ass'y (M5 x 50)   |
| 17      | 00227 0600 0  | 1    | Nut (M6)                |



# ACCESSORIES (FL21) PARTS LIST

| KEY NO. | PART NO.     | QTY. | DESCRIPTION                   |
|---------|--------------|------|-------------------------------|
| 1       | FL21-9011    | 1    | Shoulder band coml.(optional) |
| 2       | EC01A-0904   | 1    | Tool kit                      |
| 3       | FL21-91010   | 2    | Straight pipe                 |
| 4       | 00431 0533 0 | 4    | Screw (pan head) (M5 x 33)    |
| 5       | 00217 0500 0 | 4    | Nut (M5)                      |
| 6       | FL40-9121    | 1    | End pipe                      |
| 7       | FL21-9102    | 1    | Hose clamp                    |
| 8       | FL21-9112A   | 1    | Instruction manual            |

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